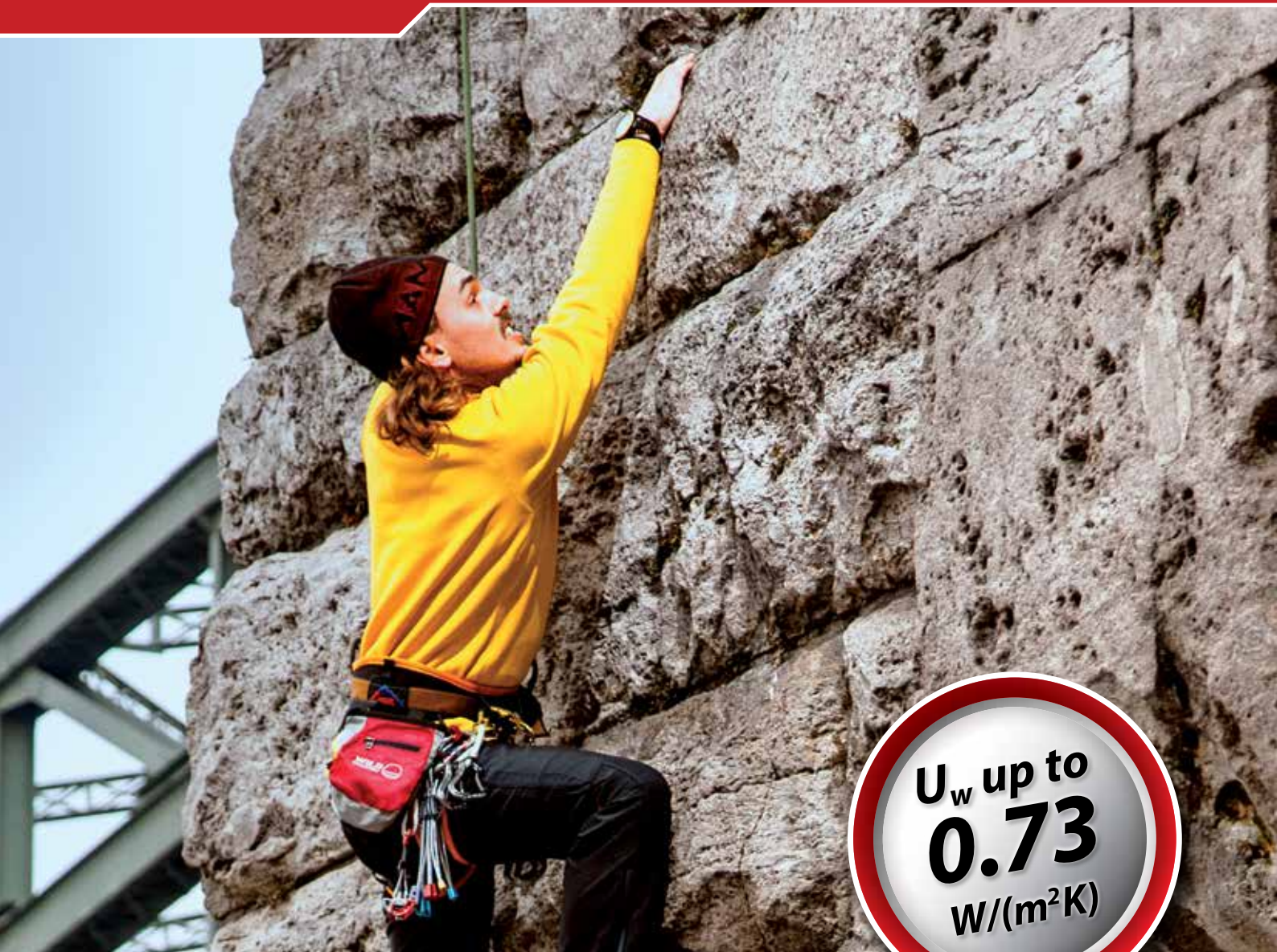
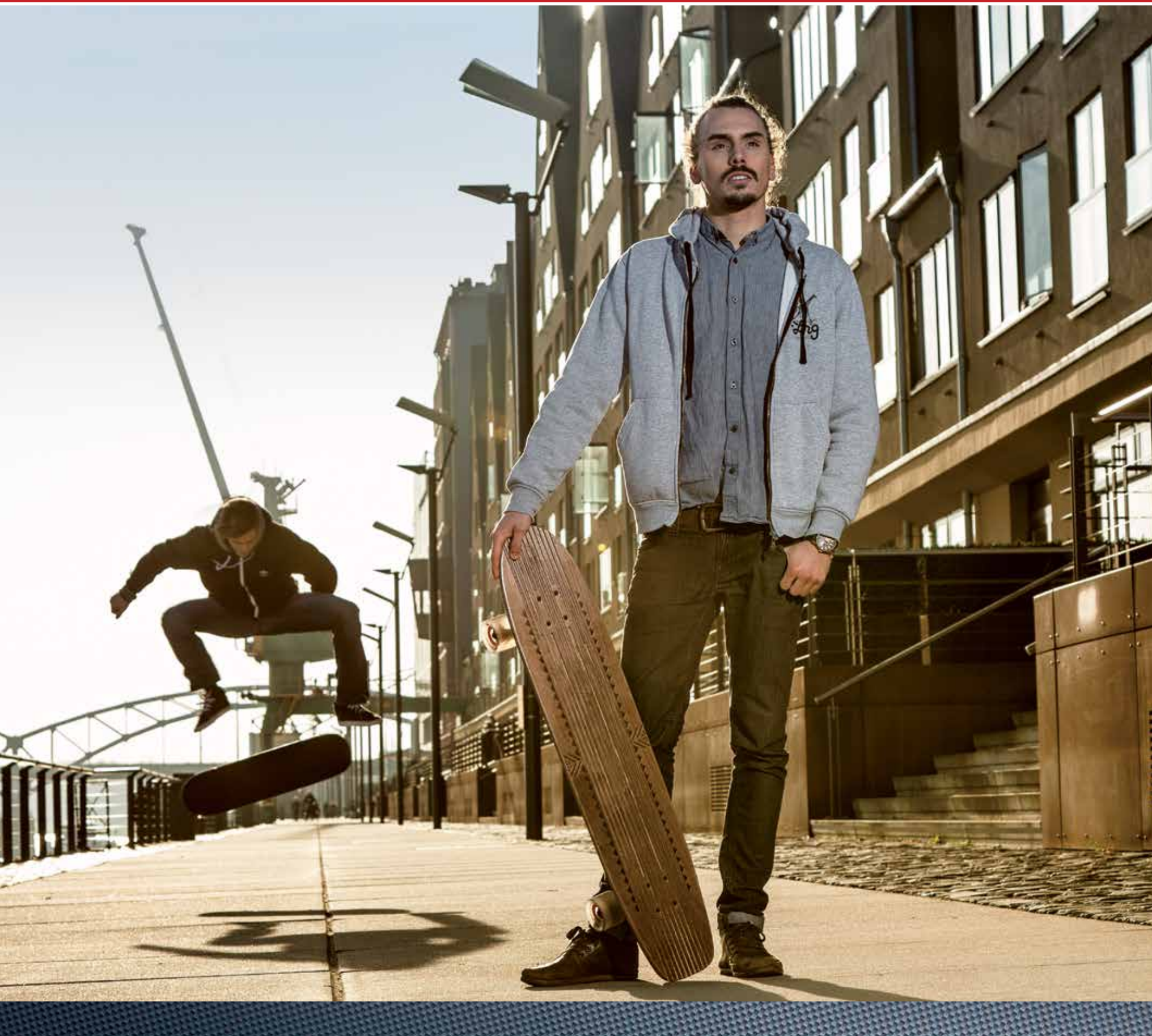


Experience
top performance



KBE 76 Centre seal system





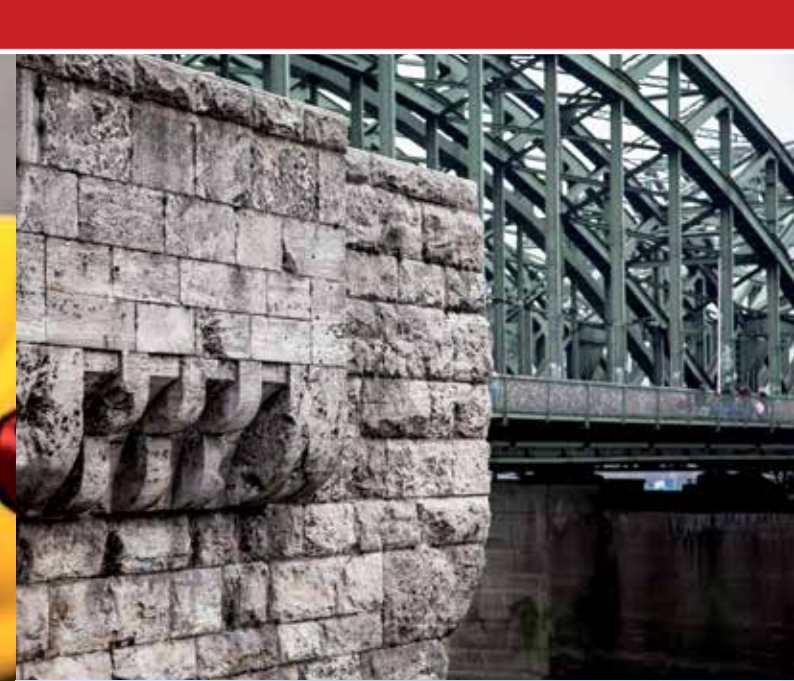
KBE is the leader

At KBE, high performance means individual solutions, a fast delivery service and technical innovations. Within the space of just a few years, the company has advanced to become a world leading provider of PVC-U windows.

To consolidate and develop this leading position, KBE regularly invests in modern production facilities, research and development and intelligent logistics.

The dynamism of this special company is evident in the latest generation of KBE profiles: KBE 76. The new system unites all the features that discerning building owners, architects and planners want today: optimised insulation, space for large window areas, plus elegant and forward looking design.

KBE 76 delivers optimum performance.



High efficiency in energy savings: KBE 76



KBE 76 makes it easier and more convenient than ever before to achieve energy and heating cost savings. The new generation of windows can incorporate triple glazing and functional glazing up to a thickness of 48 mm. In other words: hardly any heating energy is lost through the glass. Yet the expansive glass surfaces allow valuable sunlight warmth to enter.

- » Vast range of options for triple glazing and functional glazing up to 48 mm
- » High heat insulating centre seal system with a 76 mm construction depth
- » Use of solar energy gains
- » State-of-the-art adhesive technology
- » proEnergyTec can be used in the frame and sash



Enhancing

quality of life: KBE 76

KBE 76's large glass areas with modern glazing allow consumers to realise their dreams of light-flooded rooms. The new, narrow profiles deliver high static stability, resulting in a light yet energy efficient living environment. The large window areas make optimum use of sunlight and save heating costs, even when the outside temperature is cold.

Design a more beautiful, inviting and sunnier home. Or renovate your existing home with KBE 76.



» Narrow profiles for maximum sunlight incidence

» Solar energy gains reduce heating costs

» Intelligent design for improved window stability



Added security: KBE 76

Fantastic sound insulation

The volume of traffic is growing, we have more industrial estates and our environment is getting increasingly loud. With KBE 76, you can simply shut out loud noise, which can have a negative effect on health.

Innovative seal technology and sound insulating glazing are the solution.

Your home is quieter and more relaxed. Enjoy a sense of well-being in your home with KBE 76.

» **Innovative seals for optimised sound insulation up to 48dB**

» **Optional integration of sound-proof glazing**



Effective intruder protection

It is a proven fact that anti-burglary features in windows and doors deter intruders because they see them and realise that it will take them too long to break into the building.

That's why KBE 76 offers numerous anti-burglary features to enhance the security of your window, balcony and patio doors. This innovative system is ideal for the integration of anti-burglary fittings and safety glazing.

» **Integration of safety glazing up to resistance class RC 2 (WK 2)**

» **Use of anti-burglary fittings is possible**



Vast scope for *individuality:* **KBE 76**

Building owners, architects and planners will love KBE 76's comprehensive range of colours. Whether you're building a new home or renovating an existing one – KBE 76's comprehensive range of colour and textured finishes give your architecture a unique look.



Classic white
Classic white that never loses its appeal. Because KBE 76 is made of high quality PVC-U which is extremely weather- proof, and it has a smooth, shiny surface that is also easy to clean.



Plain coloured foil
This foil brings colour into play. The surface is weatherproof and easy to clean.



Wood texture foil
The wood texture foils unite a natural look with the advantages of durable PVC-U. They eliminate the need for regular varnishing and give your home country house appeal.



Optimum teamwork: KBE 76

PVC-U and aluminium – KBE 76 unites the advantages of both materials in an innovative window system. The aluminium shell delivers weather resistance and a comprehensive range of colour options. The PVC-U profile on the finished window delivers optimum heat and sound insulation.



AluClip

The aluminium facing shell for KBE 76 gives you the best of both worlds: elegant aluminium design in a practically unlimited range of colours, plus the optimum insulation values of a modern PVC-U profile system.



AluClip Pro

The AluClip Pro has an aluminium profile connected to a PVC-U profile. The aluminium performs the static function so no steel reinforcement is necessary inside the window casement. The reinforcement chamber is filled with proEnergyTec foam. The additionally insulated profiles guarantee extraordinarily high heat insulation.



AddOn

The aluminium interconnecting frame not only boasts modern design, it also has an optional integrated privacy and sun protection elements. The additional glass pane also improves its heat and noise insulation properties.

Stable doors:

KBE 76

Welcome! Your guests will be impressed by your new KBE 76 door. It also perfectly blends in with your home's overall appearance because you can use the same system for your front door, balcony door, patio door and parallel slide-tilt doors.

KBE 76 is distinguished by its excellent heat and sound insulation values, plus effective protection against the elements and impact rain.

- » Front doors, balcony and patio doors, parallel slide-and-tilt doors
- » Perfect rain and wind protection
- » High heat insulation as a result of the thermally separated threshold
- » Maximum sash sizes:
single sash door 1200 x 2400 mm
secondary sash door 1000 x 2400 mm
- » Excellent intrusion protection – up to resistance class RC 2 (WK 2)
- » Excellent tightness as a result of the double threshold seal
- » Use of special functional glazing or conventional panels





Pioneering sustainability: KBE 76

KBE 76 conserves valuable resources because this new generation of windows achieve an optimum balance of material usage and functionality. That means maximum insulation values with the most sparing use of PVC-U.

It is also designed in accordance with greenline principles. No lead is used in the plastics as a stabiliser. Instead, an eco-friendly calcium-zinc based stabiliser is used.

The sustainability cycle doesn't end when the KBE 76 reaches the end of its life span because the proEnergyTec foam-filled profiles allow the PVC-U and the foam to be cleanly separated for recycling.

- » Optimised material usage
- » Lead-free, eco-friendly stabilisers
- » Professional recycling
- » Lasting contribution to CO₂ reduction because you use less energy as a result of high heat insulation





KBE 76's biggest strength is the sum of its advantages. This modern PVC-U window system meets all present and future requirements.



Impressive performance: KBE 76



Top heat insulation

The insulating chambers and the foam-filled proEnergyTec version guarantee excellent heat insulation.



Top design

Narrow profiles allow for expansive transparent glass surfaces. There is also a comprehensive selection of foils and combinations of coated aluminium for individual design.



Top ventilation

The use of optionally integrated ventilation systems ensures an optimum indoor climate and prevents mould from forming.



Top sound insulation

In combination with high quality functional glazing, the KBE 76 system delivers optimum noise protection up to 48 dB.



Top intruder protection

The window profiles are designed for use of special safety fittings and additional burglary-protection measures.



Top tightness

The innovative seal levels keep out draughts, dust and rain, and ensure a pleasant indoor climate.



Top convenience in operation

Optimised for modern fittings, all opening types are possible for simple everyday opening and closing.



Top on care

The high quality surfaces are weather resistant and easy to clean.



Top value for money

High quality, first-rate eco-friendly PVC-U and lasting convenience of operation permanently add to the value of your property.



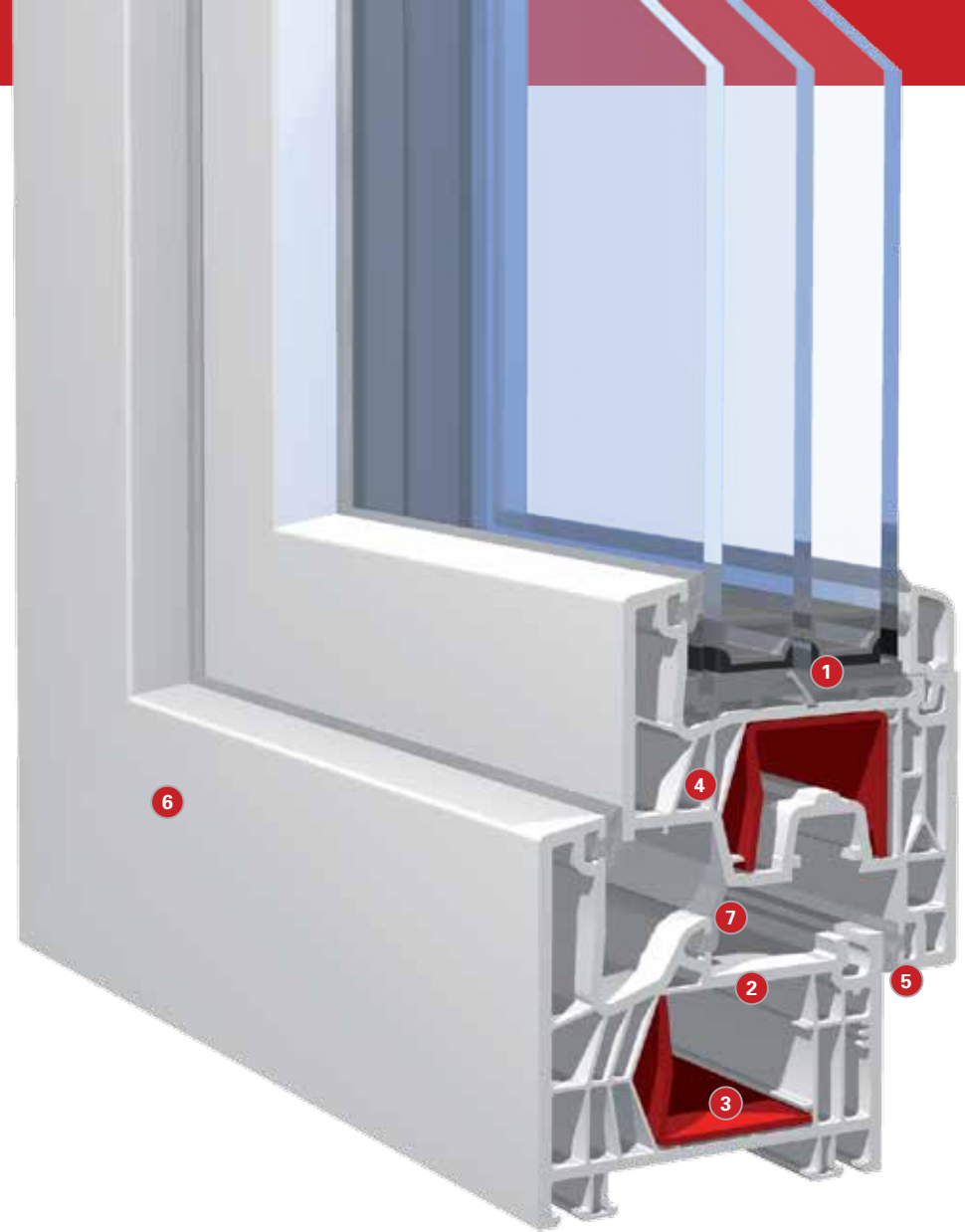
Top stability

Perfect steel reinforcement positioning and steel supports ensure perfect window statics. With AluClip Pro, the aluminium facing shell assumes the static function.



Top depth: 76 mm

The window profile's low construction depth doesn't just enhance the appearance of a new building, it is also perfect for renovation projects with complex architectural and energy-related requirements.



A system with a future: KBE 76

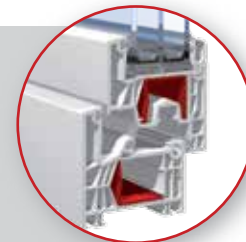
KBE 76 is a universal window system that flexibly adapts to individual requirements and budgets. However, it isn't just the comprehensive range of options that make KBE 76 so attractive, but also its state-of-the-art technology.

The innovative design permits the installation of triple glazing with modern insulation glass, despite the profile being relatively narrow. And intelligent mounting techniques ensure that the replacement of an old window with a new modern KBE 76 window is a clean and quick process.

1

» Perfect heat insulation

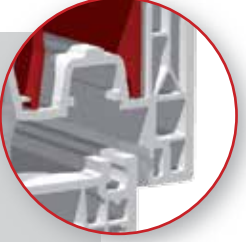
KBE 76 already achieves a heat insulation value of $U_f = 1.1 \text{ W/(m}^2\text{K)}$ with standard windows.



5

» Reliable function

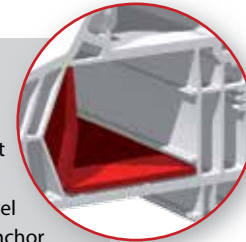
The load bearing fittings are screwed together via several cross profiles, special lugs and the steel reinforcement.



2

» Versatile and clean installation

KBE 76 windows are suitable for all current installation situations. Screws can be inserted through the steel, through a dowel chamber adapter or with the help of an anchor for variable, fast and clean installation.



6

» Versatile design

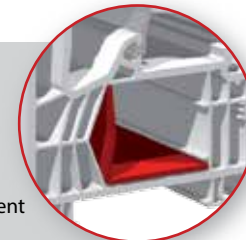
The KBE 76 system offers numerous customisation options, such as a range of foil colours or modern aluminium facing shells which can be coated in all RAL colours or with special effect coatings.



3

» High dimensional stability

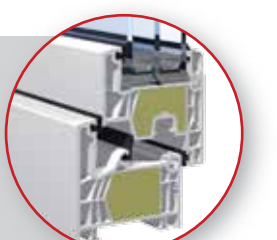
The centrally arranged steel reinforcement ensures maximum dimensional stability. Special supports hold the steel reinforcement in the right position.



7

» proEnergyTec

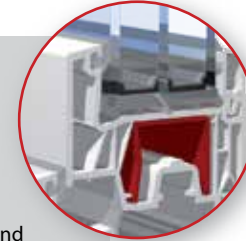
This technology achieves the highest possible heat insulation values because the reinforcement chamber is foam filled, which eliminates the need for steel reinforcement inside the sash and/or frame.



4

» State-of-the-art chamber design

The chambers are designed on the basis of the most modern calculation methods to ensure high heat and sound insulating properties, plus optimum profile stability and the strength to hold heavy glazing.



Meet new

targets: KBE 76

KBE 76 is durable. As a result, buying new windows and doors isn't just a good investment, you also get to enjoy their optimum function and perfect design for many years to come. The high quality of KBE 76 makes it excellent value for your money.

You also generate lasting value with KBE 76. Its timeless elegance and sustainable design reflects your acceptance of responsibility for future generations.

- » Impressive cost and energy savings as a result of optimised heat insulation
- » Enhanced quality of life through perfect sound insulation
- » More security through integratable intruder protection features
- » Easy-care, robust and weatherproof surfaces
- » Retains value due to durability and excellent quality
- » State-of-the-art technology for excellent ease of operation and reliable function





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